

5.1.3 Operation errors

Display	Error	Cause	Corrective Action
Err1	Keypad operation error	1. Press ▲ or ▼ while 00-05>0 or running at preset speed. 2. Attempt to modify the Parameter. Can not be modified during operation (refer to the parameter list).	1. The ▲ or ▼ is available for modifying the parameter only when 00-05=0 2. Modify the parameter in STOP mode.
Err2	Parameter setting error	overrun the parameter limit	parameter reenactment
Err5	Modification of parameter is not available in communication	1. Control command sent during communication. 2. Attempt to modify the function 08-02 ~ 08-05 during communication	1. Issue enable command before communication 2. Set parameters 08-02 ~ 08-05 function before communication
Err6	Communication failed	1. Wiring error 2. Communication parameter setting error. 3. Check-Sum error	1. Check hardware and wiring 2. Check Functions 08-02 ~ 08-05
Err7	Parameter conflict	1. Attempt to modify the function 12-00/12-06. 2. Voltage and current detection circuit is abnormal	If Reset is not possible, please Return the inverter

5.1.4 The instructions for the Power and Alarm LED of the inverter:

- When the inverter have mistakes which cannot be reseted, such as: CTER, EPR, OH, LV, OV, OC, the Alarm LED flashes quickly.
you can cut off the power of inverter, then turn it on again., if Alarm flashes the same as before, the inverter is faulted, please Return the inverter.
- When the inverter have mistakes which can be reseted, such as:
OH-C, OV-C, OC-S, OC-d, OC-C, OC-a, OL2, OL1, the Alarm LED flashes slowly.
In order to release from the alarm, you can cut off the power of inverter, then turn it on again.